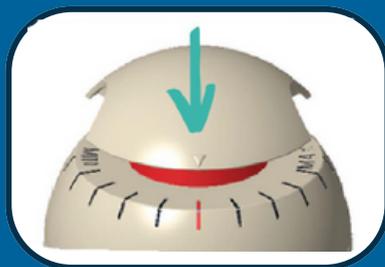


# WHEN TO CHANGE THE FILTER

When the filter is full, the handle **will automatically raise**. Then it is time to change the cartridge. It is good for approximately 30 cycles



**Note:** If your washing machine shows a draining error, the **bypass may be triggered too early or too late**. Adjust the Pure Cycle setting ring to fine-tune its sensitivity.



## Factory Setting Too Weak

If the bypass activates too early, your cartridge wears out too soon.

Turn the wheel one notch towards **MAX**. If a drainage error appears, turn it one notch back towards **MIN**.



## Factory Setting Too Strong

If the bypass doesn't activate when the cartridge is full, it may cause wet clothes or drainage errors.

Turn the wheel one notch towards **MIN**. Repeat until clothes are properly drained and no error appears.



## Steps to Replace the Cartridge

1. Turn off your washing machine.
2. Open the filter housing, **twist and remove** the used cartridge.
3. **Insert the new cartridge** securely into place.
4. Close the housing **tightly**.
5. **Press the bypass button down** to reactivate the filter.

# PURE CYCLE

LET'S KEEP IT CLEAN - LET'S DO THE LAUNDRY



Change the filter when  
the red pops out!

# PURE CYCLE

THE INVISIBLE PROBLEM, VISIBLY SOLVED



Change the filter when  
the red pops out!

# PURE CYCLE

THE INVISIBLE PROBLEM, VISIBLY SOLVED



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# PURE CYCLE

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Change the filter when  
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